

# Standard Smoothbore Hose Grades

## Construction

**Hose Liner:** Seamless extruded PTFE tube. The extrusion, heat treatment and quality control programmes are designed to produce the best quality PTFE tube possible, ensuring minimum porosity and maximum flexibility.

**Hose Braid:** Braided from AISI grade 304 stainless steel wire, bright hard drawn to a minimum 1700 N/mm<sup>2</sup> tensile strength. The braiding process is closely controlled to ensure even tensions and the correct braid angle, to give minimum expansion/contraction under pressure.

## GRADES AVAILABLE, and APPLICATIONS

There are 3 standard grades available, with a Single SS wire braid (SB) or a Double wire braid (DB).

Single Braid is suitable for applications in general. Double Braid is required for higher pressures and increased kink resistance.

### Grade SW, SB - Standard Wall, Single Braid (or DB, Double Braid)

For general purpose use, including high and low pressure steam, chemicals, paints, inks, adhesives, brake fluids, fuels, oils, detergents, refrigerants and foodstuffs.

PTFE lined hose is the optimum hose product wherever excellent chemical resistance, temperature resistance and/or internal "non-stick" cleanability are primary requirements of the application.

### Grade HW, SB - Heavy Wall, Single Braid (or DB, Double Braid)

For heavy duty use, also for use with gases up to 150 Bar pressure, and for hot/cold cycling applications.

### Grade MW, SB - Medium Wall, Single Braid, also called Hyperline SB (or DB, Double Braid)

The Hyperline name is applied to Aflex PTFE hose products which have an oversize bore, to enable assembly with standard Hydraulic End Fittings. In most cases, these sizes are the same as the conventional "dash" hose size range, as indicated in the specifications.

## SPECIFICATIONS and SIZE RANGES

SW, HW & MW Single Braid (SB) Hose - Page 5

SW, HW & MW Double Braid (DB) Hose - Page 6

## Alternative PTFE Tube Liners Page 9

The standard grades described above are not suitable for applications using high pressure gas or electrostatic charging fluids.

The alternative PTFE tube liners described on page 9 are required to satisfy such applications.

## Plastic or Rubber Hose Covers - Page 10

For external abrasion resistance, ease of cleaning, colour identification or for printing, plastic or rubber covers may be applied as described on page 10.

# Specifications for Standard Single Braid Hose and Hose Properties

## SPECIFICATIONS and SIZE RANGE

For Single Stainless Steel wire braid hose, for Standard Grade and AS Grade

### STANDARD WALL, SINGLE BRAID (SW, SB)

Bore Size (Nominal)	Bore Size (Actual)		PTFE Tube Wall Thickness		Braid Outside Diameter		Minimum Bend Radius		Maximum Working Pressure		Weight per Unit Length		*Part Number
	mm	in	mm	in	mm	in	mm	in	Bar	psi	Kg/mt	Lbs/Ft	
1/8	3.17	0.125	0.76	0.030	5.85	0.230	22	7/8	290	4220	.065	.044	70-100-02-01-02
3/16	4.76	0.188	0.76	0.030	7.40	0.291	40	15/8	265	3856	.080	.054	70-100-03-01-02
1/4	6.35	0.250	0.63	0.025	8.50	0.335	60	23/8	240	3492	.093	.062	70-100-04-01-02
5/16	7.94	0.313	0.63	0.025	10.15	0.400	70	27/8	200	2910	.110	.074	70-100-05-01-02
3/8	9.53	0.375	0.63	0.025	11.75	0.463	80	32/8	190	2765	.124	.083	70-100-06-01-02
1/2	12.70	0.500	0.76	0.030	14.95	0.589	110	43/8	150	2183	.207	.139	70-100-08-01-02
5/8	15.88	0.625	0.76	0.030	18.35	0.722	150	6	110	1601	.255	.171	70-100-10-01-02
3/4	19.05	0.750	0.76	0.030	21.65	0.852	200	77/8	80	1164	.315	.211	70-100-12-01-02
1	25.40	1.000	1.00	0.039	28.15	1.108	300	117/8	55	800	.430	.288	70-100-16-01-02

### HEAVY WALL, SINGLE BRAID (HW, SB)

Bore Size (Nominal)	Bore Size (Actual)		PTFE Tube Wall Thickness		Braid Outside Diameter		Minimum Bend Radius		Maximum Working Pressure		Weight per Unit Length		*Part Number
	mm	in	mm	in	mm	in	mm	in	Bar	psi	Kg/mt	Lbs/Ft	
1/8	3.17	0.125	1.00	0.039	6.10	0.240	20	7/8	290	4220	.068	.046	70-200-02-01-02
3/16	4.76	0.188	1.00	0.039	7.65	0.301	29	11/8	270	3929	.087	.058	70-200-03-01-02
1/4	6.35	0.250	1.00	0.039	9.25	0.364	30	12/8	260	3783	.113	.076	70-200-04-01-02
5/16	7.94	0.313	1.00	0.039	10.90	0.429	40	15/8	230	3347	.135	.091	70-200-05-01-02
3/8	9.53	0.375	1.00	0.039	12.50	0.492	55	22/8	200	2910	.153	.103	70-200-06-01-02
1/2	12.70	0.500	1.00	0.039	15.60	0.614	85	33/8	160	2328	.240	.161	70-200-08-01-02
5/8	15.88	0.625	1.30	0.051	19.10	0.752	110	43/8	130	1892	.292	.196	70-200-10-01-02
3/4	19.05	0.750	1.30	0.051	22.05	0.868	145	56/8	92	1339	.344	.231	70-200-12-01-02
1	25.40	1.000	1.50	0.059	28.80	1.134	260	102/8	69	1004	.470	.315	70-200-16-01-02

### MEDIUM WALL SINGLE BRAID (MW, SB), also referred to as HYPERLINE SB

Bore Size (Nominal) BB = Big Bore	Bore Size (Actual)		Dash Size Reference (if any)	PTFE Tube Wall Thickness		Braid Outside Diameter		Minimum Bend Radius		Maximum Working Pressure		Weight per Unit Length		*Part Number
	mm	in		mm	in	mm	in	mm	in	Bar	psi	Kg/mt	Lbs/Ft	
1/16 BB	2.0	0.079	-2	1.00	0.040	5.00	0.197	13	1/2	450	6500	.045	.030	70-300-02-01-02
1/8 BB	3.5	0.138	-3	1.00	0.040	6.45	0.254	20	3/4	350	5076	.070	.047	70-300-03-01-02
3/16 BB	5.0	0.200	-4	0.76	0.030	7.65	0.301	45	13/4	320	4641	.078	.052	70-400-03-01-02
1/4 BB	6.7	0.264	-5	0.76	0.030	9.30	0.366	60	23/8	260	3770	.110	.074	70-400-04-01-02
5/16 BB	8.5	0.335	-6	0.76	0.030	10.72	0.422	70	23/4	220	3190	.136	.091	70-400-05-01-02
3/8 BB	10.0	0.394		0.76	0.030	12.75	0.500	80	3	190	2755	.166	.111	70-400-06-01-02
1/2 BB	13.6	0.536	-10	0.76	0.030	16.35	0.644	130	5	150	2175	.210	.141	70-400-08-01-02
5/8 BB	16.6	0.654	-12	0.84	0.033	19.50	0.768	163	61/2	130	1885	.280	.188	70-400-10-01-02
3/4 BB	19.8	0.780		1.00	0.040	22.50	0.860	180	7	110	1595	.327	.219	70-400-12-01-02
1 BB	26.4	1.040		1.00	0.040	30.10	1.190	230	9	80	1160	.524	.351	70-400-16-01-02

\* For Anti-Static Grade, add 10 to the 3-digit part number e.g. 70-100- becomes 70-110  
For High Pressure Gas Grade, add 20, eg 70-100- becomes 70-120.

**Note:** Many of the sizes of hose and fittings listed above are available as ex-stock items and are priced accordingly. However, some of the less popular items are not always in stock, and may therefore incur a minimum order charge or a set-up charge for smaller quantities. Aflex Hose will advise when the enquiry is made.

#### Temperature & Pressure

- Temperature affects the Maximum Working Pressure (MWP) as listed above, so for temperatures above 130°C reduce the MWP by 0.75% for each 1°C above 130°C. Example: at 180°C, reduce the MWP by  $(180 - 130) \times 0.75 = 37.5\%$ .
- Pressure Ratings above 100 Bar (1500 psi) only apply for the transfer of non-penetrating fluids. If gases or penetrating fluids are used at higher pressures, HPG grade hose is required.
- Maximum Working Pressures (MWP) listed are calculated on the basis of a 3:1 safety factor relative to the burst pressure, so Burst Pressure = 3 x MWP. If MWP is required based on a 4:1 safety factor, multiply the listed value by 0.75.