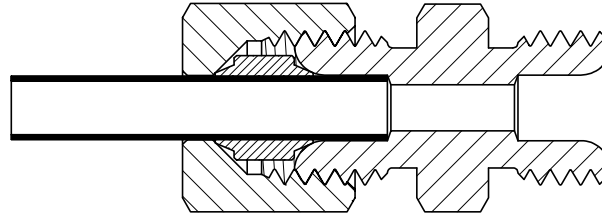


# Compression Fittings



TITON Compression Fittings are designed to comply with established industry standards. This economical fitting is available in a wide range of off-the-shelf sizes and styles. They are manufactured from high quality DZR brass alloy.

### ADVANTAGES

Simple to assemble. No soldering, flaring or deburring is necessary. Suitable for use in a wide variety of applications.

### APPLICATIONS

May be used with copper, aluminium, brass, and plastic tubing. Use with steel tubing is not recommended. Installation should be where low to medium pressures are encountered, and modest tube vibration/movement is involved. Suitable for hazardous liquids, oils, and fuel. **Not recommended for use with gas**

### WORKING PRESSURES

Generally, working pressure is dependant upon the type of tubing used and not the fitting. Consequently the table shown below should be used as a guide only.

### ASSEMBLY

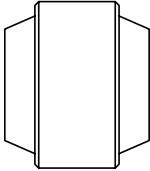
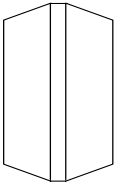
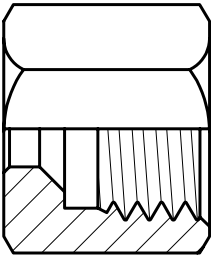
- I. Slide nut then sleeve onto tube ensuring threaded end of nut is facing the sleeve.
- II. If using a plastic tube, push a 261 Insert into tube to prevent tube from collapsing.
- III. Insert the tube into the fitting until the tube has bottomed onto the fitting shoulder.
- IV. Screw nut onto the fitting and tighten "hand tight". **Using the table below, follow the number of additional wrench turns.**

Tube Size	Hydraulic kPa [PSI]	Pneumatic kPa [PSI]	Wrench Turns
1/8	3500 [500]	2000 [290]	1/1
1/3	3500 [500]	1750 [250]	1/1
1/4	2750 [400]	1400 [200]	1/1
1/5	2750 [400]	1400 [200]	1/1
3/8	2000 [290]	1050 [150]	1/1
1/2	2000 [290]	1050 [150]	1½
5/8	1400 [200]	700 [100]	1½
3/4	1400 [200]	700 [100]	1½

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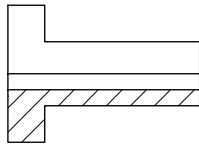
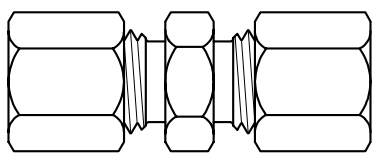
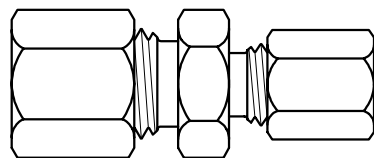
# Compression Fittings

**COMP**

<p><b>60N</b></p> 	<p style="text-align: center;"><b>Sleeve</b> For All Materials. Ideal For Nylon</p> <table border="1"> <thead> <tr> <th>Part Number</th> <th>Standard Pack</th> <th>Tube</th> <th>Pipe Thread</th> </tr> </thead> <tbody> <tr><td>60N02</td><td>100</td><td>1/8</td><td>-</td></tr> <tr><td>60N03</td><td>100</td><td>3/16</td><td>-</td></tr> <tr><td>60N04</td><td>100</td><td>1/4</td><td>-</td></tr> <tr><td>60N05</td><td>100</td><td>5/16</td><td>-</td></tr> <tr><td>60N06</td><td>100</td><td>3/8</td><td>-</td></tr> <tr><td>60N08</td><td>50</td><td>1/2</td><td>-</td></tr> <tr><td>60N10</td><td>50</td><td>5/8</td><td>-</td></tr> <tr><td>60N12</td><td>50</td><td>3/4</td><td>-</td></tr> <tr><td>60N16</td><td>1</td><td>1"</td><td>-</td></tr> </tbody> </table>	Part Number	Standard Pack	Tube	Pipe Thread	60N02	100	1/8	-	60N03	100	3/16	-	60N04	100	1/4	-	60N05	100	5/16	-	60N06	100	3/8	-	60N08	50	1/2	-	60N10	50	5/8	-	60N12	50	3/4	-	60N16	1	1"	-
Part Number	Standard Pack	Tube	Pipe Thread																																						
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<p><b>61</b></p> 	<p style="text-align: center;"><b>Compression Nut</b></p> <table border="1"> <thead> <tr> <th>Part Number</th> <th>Standard Pack</th> <th>Tube</th> <th>Pipe Thread</th> </tr> </thead> <tbody> <tr><td>6102</td><td>50</td><td>1/8</td><td>-</td></tr> <tr><td>6103</td><td>50</td><td>3/16</td><td>-</td></tr> <tr><td>6104</td><td>50</td><td>1/4</td><td>-</td></tr> <tr><td>6105</td><td>50</td><td>5/16</td><td>-</td></tr> <tr><td>6106</td><td>50</td><td>3/8</td><td>-</td></tr> <tr><td>6108</td><td>25</td><td>1/2</td><td>-</td></tr> <tr><td>6110</td><td>15</td><td>5/8</td><td>-</td></tr> <tr><td>6112</td><td>15</td><td>3/4</td><td>-</td></tr> <tr><td>6116</td><td>1</td><td>1"</td><td>-</td></tr> </tbody> </table>	Part Number	Standard Pack	Tube	Pipe Thread	6102	50	1/8	-	6103	50	3/16	-	6104	50	1/4	-	6105	50	5/16	-	6106	50	3/8	-	6108	25	1/2	-	6110	15	5/8	-	6112	15	3/4	-	6116	1	1"	-
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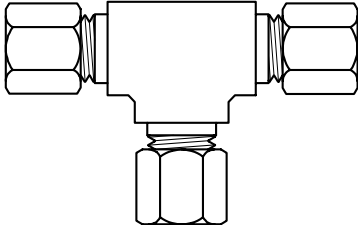
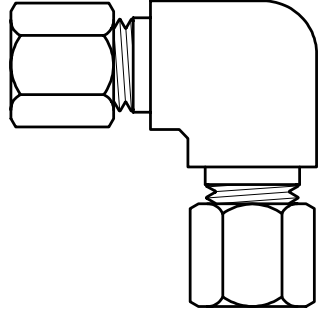
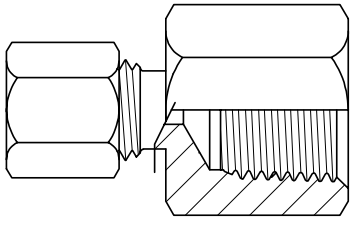
# Compression Fittings

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<p style="text-align: center;"><b>Hose Insert</b></p> <p style="text-align: center;">Provides Support For Plastic Tubes</p> <table border="1" style="width: 100%; border-collapse: collapse; margin-top: 10px;"> <thead> <tr style="background-color: #ffffcc;"> <th style="text-align: left;">Part Number</th> <th style="text-align: left;">Standard Pack</th> <th style="text-align: left;">Tube OD</th> <th style="text-align: left;">Tube ID</th> </tr> </thead> <tbody> <tr><td>26103</td><td>50</td><td>3/16</td><td>3.10mm</td></tr> <tr><td>26104</td><td>50</td><td>1/4</td><td>3.86mm</td></tr> <tr><td>26105</td><td>50</td><td>5/16</td><td>5.03mm</td></tr> <tr><td>26106</td><td>20</td><td>3/8</td><td>5.84mm</td></tr> <tr><td>26108</td><td>20</td><td>1/2</td><td>9.14mm</td></tr> <tr><td>26110</td><td>10</td><td>5/8</td><td>12.20mm</td></tr> </tbody> </table>	Part Number	Standard Pack	Tube OD	Tube ID	26103	50	3/16	3.10mm	26104	50	1/4	3.86mm	26105	50	5/16	5.03mm	26106	20	3/8	5.84mm	26108	20	1/2	9.14mm	26110	10	5/8	12.20mm	<p style="font-size: 2em; font-weight: bold;">261</p> 								
Part Number	Standard Pack	Tube OD	Tube ID																																		
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Part Number	Standard Pack	Tube	Pipe Thread																																		
6202	25	1/8	-																																		
6203	25	3/16	-																																		
6204	25	1/4	-																																		
6205	25	5/16	-																																		
6206	25	3/8	-																																		
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62R0605	20	3/8	42491																																		
62R0804	-	1/2	38808																																		
62R0806	5	1/2	38932																																		
62R1006	-	5/8	38932																																		

# Compression Fittings

**COMP**

<h2 style="font-size: 24px; margin: 0;">64</h2> 	<h3 style="text-align: center; margin: 0;">Union Tee</h3> <p style="text-align: center; margin: 0;">Supplied Complete With 60N Sleeves and 61 Nuts.</p> <table border="1" style="width: 100%; border-collapse: collapse;"> <thead> <tr style="background-color: #ffff00;"> <th style="text-align: center;">Part Number</th> <th style="text-align: center;">Standard Pack</th> <th style="text-align: center;">Tube</th> <th style="text-align: center;">Pipe Thread</th> </tr> </thead> <tbody> <tr><td style="text-align: center;">6402</td><td style="text-align: center;">20</td><td style="text-align: center;">1/8</td><td style="text-align: center;">-</td></tr> <tr><td style="text-align: center;">6403</td><td style="text-align: center;">10</td><td style="text-align: center;">3/16</td><td style="text-align: center;">-</td></tr> <tr><td style="text-align: center;">6404</td><td style="text-align: center;">10</td><td style="text-align: center;">1/4</td><td style="text-align: center;">-</td></tr> <tr><td style="text-align: center;">6405</td><td style="text-align: center;">10</td><td style="text-align: center;">5/16</td><td style="text-align: center;">-</td></tr> <tr><td style="text-align: center;">6406</td><td style="text-align: center;">10</td><td style="text-align: center;">3/8</td><td style="text-align: center;">-</td></tr> <tr><td style="text-align: center;">6408</td><td style="text-align: center;">10</td><td style="text-align: center;">1/2</td><td style="text-align: center;">-</td></tr> <tr><td style="text-align: center;">6410</td><td style="text-align: center;">5</td><td style="text-align: center;">5/8</td><td style="text-align: center;">-</td></tr> <tr><td style="text-align: center;">6412</td><td style="text-align: center;">-</td><td style="text-align: center;">3/4</td><td style="text-align: center;">-</td></tr> </tbody> </table>	Part Number	Standard Pack	Tube	Pipe Thread	6402	20	1/8	-	6403	10	3/16	-	6404	10	1/4	-	6405	10	5/16	-	6406	10	3/8	-	6408	10	1/2	-	6410	5	5/8	-	6412	-	3/4	-				
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6510	-	5/8	-																																						
6512	-	3/4	-																																						
<h2 style="font-size: 24px; margin: 0;">66</h2> 	<h3 style="text-align: center; margin: 0;">Female Connector</h3> <p style="text-align: center; margin: 0;">Supplied Complete With 60N Sleeves and 61 Nuts.</p> <table border="1" style="width: 100%; border-collapse: collapse;"> <thead> <tr style="background-color: #ffff00;"> <th style="text-align: center;">Part Number</th> <th style="text-align: center;">Standard Pack</th> <th style="text-align: center;">Tube</th> <th style="text-align: center;">Pipe Thread</th> </tr> </thead> <tbody> <tr><td style="text-align: center;">660202</td><td style="text-align: center;">20</td><td style="text-align: center;">1/8</td><td style="text-align: center;">1/8 BSPP</td></tr> <tr><td style="text-align: center;">660302</td><td style="text-align: center;">20</td><td style="text-align: center;">3/16</td><td style="text-align: center;">1/8 BSPP</td></tr> <tr><td style="text-align: center;">660402</td><td style="text-align: center;">20</td><td style="text-align: center;">1/4</td><td style="text-align: center;">1/8 BSPP</td></tr> <tr><td style="text-align: center;">660404</td><td style="text-align: center;">20</td><td style="text-align: center;">1/4</td><td style="text-align: center;">1/4 BSPP</td></tr> <tr><td style="text-align: center;">660406</td><td style="text-align: center;">20</td><td style="text-align: center;">1/4</td><td style="text-align: center;">3/8 BSPP</td></tr> <tr><td style="text-align: center;">660408</td><td style="text-align: center;">10</td><td style="text-align: center;">1/4</td><td style="text-align: center;">1/2 BSPP</td></tr> <tr><td style="text-align: center;">660502</td><td style="text-align: center;">20</td><td style="text-align: center;">5/16</td><td style="text-align: center;">1/8 BSPP</td></tr> <tr><td style="text-align: center;">660504</td><td style="text-align: center;">20</td><td style="text-align: center;">5/16</td><td style="text-align: center;">1/4 BSPP</td></tr> <tr><td style="text-align: center;">660506</td><td style="text-align: center;">20</td><td style="text-align: center;">5/16</td><td style="text-align: center;">3/8 BSPP</td></tr> </tbody> </table> <p style="text-align: right; margin-top: 10px;">Continued on next page...</p>	Part Number	Standard Pack	Tube	Pipe Thread	660202	20	1/8	1/8 BSPP	660302	20	3/16	1/8 BSPP	660402	20	1/4	1/8 BSPP	660404	20	1/4	1/4 BSPP	660406	20	1/4	3/8 BSPP	660408	10	1/4	1/2 BSPP	660502	20	5/16	1/8 BSPP	660504	20	5/16	1/4 BSPP	660506	20	5/16	3/8 BSPP
Part Number	Standard Pack	Tube	Pipe Thread																																						
660202	20	1/8	1/8 BSPP																																						
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660404	20	1/4	1/4 BSPP																																						
660406	20	1/4	3/8 BSPP																																						
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660504	20	5/16	1/4 BSPP																																						
660506	20	5/16	3/8 BSPP																																						

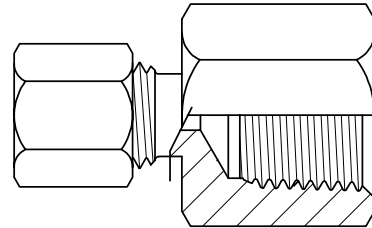
# Compression Fittings

..Continued from previous page.

## Female Connector

Part Number	Standard Pack	Tube	Pipe Thread
660602	20	3/8	1/8 BSPP
660604	20	3/8	1/4 BSPP
660606	20	3/8	3/8 BSPP
660608	20	3/8	1/2 BSPP
660806	10	1/2	3/8 BSPP
660808	10	1/2	1/2 BSPP
661208	-	3/4	1/2 BSPP
661212	-	3/4	3/4 BSPP

66



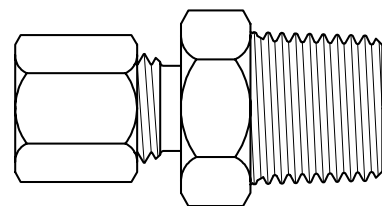
C  
O  
M  
P

## Male Connector

Supplied Complete With 60N Sleeves and 61 Nuts

Part Number	Standard Pack	Tube	Pipe Thread
680202	20	1/8	1/8 BSPT
680204	20	1/8	1/4 BSPT
680302	20	3/16	1/8 BSPT
680304	20	3/16	1/4 BSPT
680402	25	1/4	1/8 BSPT
680404	25	1/4	1/4 BSPT
680406	20	1/4	3/8 BSPT
680408	10	1/4	1/2 BSPT
680412	10	1/4	3/4 BSPT
680502	25	5/16	1/8 BSPT
680504	25	5/16	1/4 BSPT
680506	20	5/16	3/8 BSPT
680508	10	5/16	1/2 BSPT
680602	20	3/8	1/8 BSPT
680604	25	3/8	1/4 BSPT
680606	10	3/8	3/8 BSPT
680608	20	3/8	1/2 BSPT
680804	10	1/2	1/4 BSPT
680806	20	1/2	3/8 BSPT
680808	10	1/2	1/2 BSPT
680812	10	1/2	3/4 BSPT
681006	10	5/8	3/8 BSPT
681008	10	5/8	1/2 BSPT
681012	10	5/8	3/4 BSPT
681204	-	3/4	1/4 BSPT
681208	5	3/4	1/2 BSPT
681212	5	3/4	3/4 BSPT
681616	2	1"	1" BSPT

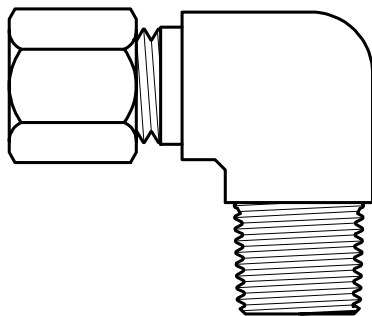
68



# Compression Fittings

**COMP**

**69**

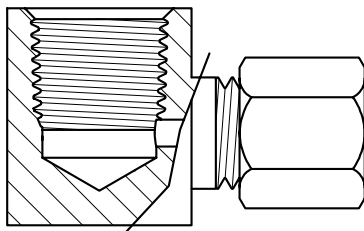


## Male Elbow

Supplied Complete With 60N Sleeves and 61 Nuts.

Part Number	Standard Pack	Tube	Pipe Thread
690202	20	1/8	1/8 BSPT
690302	20	3/16	1/8 BSPT
690402	20	1/4	1/8 BSPT
690404	20	1/4	1/4 BSPT
690406	20	1/4	3/8 BSPT
690502	20	5/16	1/8 BSPT
690504	20	5/16	1/4 BSPT
690602	20	3/8	1/8 BSPT
690604	20	3/8	1/4 BSPT
690606	10	3/8	3/8 BSPT
690608	10	3/8	1/2 BSPT
690804	10	1/2	1/4 BSPT
690806	10	1/2	3/8 BSPT
690808	10	1/2	1/2 BSPT
691006	5	5/8	3/8 BSPT
691008	5	5/8	1/2 BSPT
691208	5	3/4	1/2 BSPT
691212	1	3/4	3/4 BSPT

**70**



## Female Elbow

Supplied Complete With 60N Sleeves and 61 Nuts.

Part Number	Standard Pack	Tube	Pipe Thread
700202	20	1/8	1/8 BSPP
700302	20	3/16	1/8 BSPP
700402	20	1/4	1/8 BSPP
700604	10	3/8	1/4 BSPP
700806	10	1/2	3/8 BSPP

# Compression Fittings

**COMP**

<p style="text-align: center;"><b>Union Male Run Tee</b></p> <p style="text-align: center;">Supplied Complete With 60N Sleeves and 61 Nuts.</p> <table border="1" style="width: 100%; border-collapse: collapse; margin-top: 10px;"> <thead> <tr style="background-color: #ffff00;"> <th style="text-align: left;">Part Number</th> <th style="text-align: center;">Standard Pack</th> <th style="text-align: center;">Tube</th> <th style="text-align: center;">Pipe Thread</th> </tr> </thead> <tbody> <tr><td>710202</td><td style="text-align: center;">10</td><td style="text-align: center;">1/8</td><td style="text-align: center;">1/8 BSPT</td></tr> <tr><td>710302</td><td style="text-align: center;">10</td><td style="text-align: center;">3/16</td><td style="text-align: center;">1/8 BSPT</td></tr> <tr><td>710402</td><td style="text-align: center;">10</td><td style="text-align: center;">1/4</td><td style="text-align: center;">1/8 BSPT</td></tr> <tr><td>710404</td><td style="text-align: center;">10</td><td style="text-align: center;">1/4</td><td style="text-align: center;">1/4 BSPT</td></tr> <tr><td>710502</td><td style="text-align: center;">10</td><td style="text-align: center;">5/16</td><td style="text-align: center;">1/8 BSPT</td></tr> <tr><td>710504</td><td style="text-align: center;">10</td><td style="text-align: center;">5/16</td><td style="text-align: center;">1/4 BSPT</td></tr> <tr><td>710604</td><td style="text-align: center;">10</td><td style="text-align: center;">3/8</td><td style="text-align: center;">1/4 BSPT</td></tr> <tr><td>710806</td><td style="text-align: center;">5</td><td style="text-align: center;">1/2</td><td style="text-align: center;">3/8 BSPT</td></tr> </tbody> </table>	Part Number	Standard Pack	Tube	Pipe Thread	710202	10	1/8	1/8 BSPT	710302	10	3/16	1/8 BSPT	710402	10	1/4	1/8 BSPT	710404	10	1/4	1/4 BSPT	710502	10	5/16	1/8 BSPT	710504	10	5/16	1/4 BSPT	710604	10	3/8	1/4 BSPT	710806	5	1/2	3/8 BSPT	<p style="font-size: 2em; font-weight: bold;">71</p>								
Part Number	Standard Pack	Tube	Pipe Thread																																										
710202	10	1/8	1/8 BSPT																																										
710302	10	3/16	1/8 BSPT																																										
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Part Number	Standard Pack	Tube	Pipe Thread																																										
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